



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3589-13

Job Sheet 173072



Part No: D3589-13

Job Qty: 6 ea

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 7 IPP Rev:A 08-05-30 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/13/18	3/13/18	0.00	0.00	Start Up Waterjet		3/18/0/07
100	Waterjet	6 pcs	3/14/18	3/14/18	0.00	0.19	Waterjet1		3/18/0/07
120	QC	6 pcs	3/14/18	3/14/18	0.00	0.00	QC8		38
140	Packaging	6 pcs	3/14/18	3/14/18	0.00	0.00	Packaging3		9-88 JOC
150	QC21-SA	6 Ea	3/14/18	3/14/18	0.00	0.00	QC21		

DAS
21
9-88

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0600 sf (.01 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	178	0
	3044941			

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lug	0.129inches + 0.005 - 0.001	0.134 0.128	0,129	
2	Lug	0.250inches + 0.005 - 0.001	0.255 0.249	0,250	
3	Lug	0.935inches ± 0.010	0.945 0.925	0,936	
4	Lug	1.360inches ± 0.030	1.390 1.330	1,361	
5	Lug	0.063inches ± 0.010	0.073 0.053	0,058	

Plex 2/26/18 9:34 AM Dart.Gagnon.Michelle



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Container No: S045903



Part: D3589-13

Job No: 173072

Serial No/Batch: S045903

Revision: D3589

Inspector:

Date: 02/27/18